



### Welder's Qualification Test Certificate

**Designation(s):** BS EN ISO 9606-1:2017, 141, (P)  
 BW, FM5, (s)6, PA, SSNB, ML  
**WPS – Reference:** RSL/SS/A1 **Examiner or examining body – Reference No:** BNDT Ltd  
**Welder's name:** P Hunt  
**Identification:** PH  
**Method of identification:** Drivers Licence  
**Date and place of birth:** 04/07/1967 Birmingham  
**Employer:** Redfern Stevens Ltd  
**Code/testing standard:** BS EN ISO 9606-1:2017  
**Job knowledge:** Not tested



AMS Lab Report No.:	Test Piece	Range of Qualification
67236		
<b>Welding process(es):</b>	TIG (141)	TIG 141, 142, 143, 145
<b>Transfer mode</b>	N/A	N/A
<b>Product type (plate or pipe)</b>	Plate	Plate & Pipe
<b>Type of weld</b>	Butt Weld	Butt Welds
<b>Parent material group(s)/subgroups</b>	SS 304L, Group 8	8 (Non-Essential)
<b>Filler material group(s)</b>	FM 5	FM5
<b>Filler material (Designation)</b>	BS EN ISO 14343-A: W 19 12 3 L	FM5
<b>Shielding gas</b>	Pure Argon (I1)	Similar Composition
<b>Auxiliaries</b>	N/A	N/A
<b>Type of current and polarity</b>	DC –ve	DC –ve
<b>Material thickness (mm)</b>	6mm	3mm – 12mm
<b>Deposited thickness (mm)</b>	6mm	3mm – 12mm
<b>Outside pipe diameter (mm)</b>	N/A	Fixed Pipe ≥500mm / ≥75mm Rotated
<b>Welding position</b>	PA Flat	PA Flat
<b>Weld details</b>	SSGB Plate Butt Weld	SSNB, SSMB & BS Plate & Pipe Butt Welds
<b>Multi-layer/single layer</b>	Multi – Layer	Multi – Layer

Supplementary filler weld test (completed in conjunction with a butt weld qualification): acceptable/not acceptable

Type of Test	Performed and accepted	Not tested	Name of examiner or Examining body: J Turner, BNDT & Inspection Ltd
Visual testing	Acceptable	-	Place, date and signature of examiner or examining body:
Radiographic testing	Acceptable	-	
Fracture test	-	Not Tested	Date of issue: 12/09/2019
Bend test	Acceptable	-	
Tensile test	Acceptable	-	
Macroscopic examination	Acceptable	-	

Revalidation 9.3 a)	Valid Until	Revalidation 9.3 b)	Valid Until	Revalidation 9.3 c)	Valid Until
		28/08/2019	28/08/2021		

Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3b)

Date	Signature	Position or Title

Confirmation of the validity by employer/welding co-ordinator/examiner or examining body for the following 6 months (refer to 9.2)

Date	Signature	Position or Title



**LABORATORY & SITE SPECIALISTS**  
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Cert No 1706